

Safety Data Sheet
acc. to OSHA HCS

Printing date 06/01/2015

Reviewed on 06/01/2015

1 Identification

- **Product identifier**
- **Trade name:** 6-6
- **Article number:** 1A0616
- **Application of the substance / the mixture** Metal working
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Carpenter Technology Corp
PO Box 14662, Reading, PA 19612
110 West Bern Street
READING, PA 19601
USA
- **Information department:** Health and Safety Department
- **Emergency telephone number:** During normal opening times: +1 (610) 208-2134

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Carc. 1A H350 May cause cancer.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS08

- **Signal word** Danger
- **Hazard-determining components of labeling:**
arsenic
cobalt
nickel
- **Hazard statements**
May cause allergy or asthma symptoms or breathing difficulties if inhaled.

(Contd. on page 2)

Safety Data Sheet

acc. to OSHA HCS

Printing date 06/01/2015

Reviewed on 06/01/2015

Trade name: 6-6

(Contd. of page 1)

*May cause an allergic skin reaction.**May cause cancer.***· Precautionary statements***Wear respiratory protection.**Avoid breathing dust/fume/gas/mist/vapors/spray**Wear protective gloves / eye protection / face protection.**Wear protective gloves.**Contaminated work clothing must not be allowed out of the workplace.**Obtain special instructions before use.**Do not handle until all safety precautions have been read and understood.**Specific treatment (see on this label).**If experiencing respiratory symptoms: Call a poison center/doctor.**Wash contaminated clothing before reuse.**If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.**IF exposed or concerned: Get medical advice/attention.**If skin irritation or rash occurs: Get medical advice/attention.**If on skin: Wash with plenty of water.**Store locked up.**Dispose of contents/container in accordance with local/regional/national/international regulations.***· Classification system:****· NFPA ratings (scale 0 - 4)**

Health = 2

Fire = 0

Reactivity = 0

· HMIS-ratings (scale 0 - 4)

Health = 2

Fire = 0

Reactivity = 0

· Other hazards**· Results of PBT and vPvB assessment****· PBT:** Not applicable.**· vPvB:** Not applicable.

* 3 Composition/information on ingredients

· Chemical characterization: Mixtures**· Description:** Mixture of the substances listed below with nonhazardous additions.**· Dangerous components:**

7440-33-7	tungsten	2.5-<10%
7727-37-9	nitrogen	2.5-<10%
7440-31-5	tin	2.5-<10%
7440-47-3	chromium	2.5-<10%
7429-90-5	aluminium powder (pyrophoric)	2.5-<10%
7440-38-2	arsenic	3-<10%
7440-32-6	titanium	0.1-≤2.5%
7704-34-9	sulfur	1-≤2.5%

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing date 06/01/2015

Reviewed on 06/01/2015

Trade name: 6-6

(Contd. of page 2)

7440-48-4	cobalt	0.1-<1%
7440-02-0	nickel	0.1-<1%

4 First-aid measures

- **Description of first aid measures**
- **General information:**
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:**
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Generally the product does not irritate the skin.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** Immediately call a doctor.
- **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed** No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** The product is not flammable.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:** No special measures required.
- **Methods and material for containment and cleaning up:** No special measures required.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling** Not applicable.
- **Information about protection against explosions and fires:** Not applicable.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.

(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing date 06/01/2015

Reviewed on 06/01/2015

Trade name: 6-6

(Contd. of page 3)

- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

7440-33-7 tungsten

PEL and insoluble compounds, as We

REL Short-term value: 10 mg/m³
Long-term value: 5 mg/m³
as W

TLV Short-term value: 10 mg/m³
Long-term value: 5 mg/m³
as W

7727-37-9 nitrogen

TLV withdrawn TLV, see App. F; simple asphyxiant

7440-31-5 tin

PEL Long-term value: 2 mg/m³
metal

REL Long-term value: 2 mg/m³

TLV Long-term value: 2 mg/m³
metal

7440-47-3 chromium

PEL Long-term value: 1* 0.5** mg/m³
*metal; **inorganic compds., as Cr

REL Long-term value: 0.5* mg/m³
*metal+inorg.compds.as Cr; See Pocket Guide App. C

TLV Long-term value: 0.5 mg/m³

7429-90-5 aluminium powder (pyrophoric)

PEL Long-term value: 15*; 15** mg/m³
*Total dust; ** Respirable fraction

REL Long-term value: 10* 5** mg/m³
as Al*Total dust**Respirable/pyro powd./welding f.

TLV Long-term value: 1* mg/m³
as Al; *as respirable fraction

7440-38-2 arsenic

PEL Long-term value: 0.5* 0.01** mg/m³
as As; *organic**inorg. compds.; 29 CFR 1910.1018

REL Ceiling limit value: 0.002 mg/m³
as As; 15min; See Pocket Guide App. A

TLV Long-term value: 0.01 mg/m³
as As; BEI

(Contd. on page 5)

US

Safety Data Sheet

acc. to OSHA HCS

Printing date 06/01/2015

Reviewed on 06/01/2015

Trade name: 6-6

(Contd. of page 4)

7440-02-0 nickel

PEL	Long-term value: 1 mg/m ³
REL	Long-term value: 0.015 mg/m ³ as Ni; See Pocket Guide App. A
TLV	Long-term value: 1.5* mg/m ³ elemental, *inhalable fraction

· **Ingredients with biological limit values:****7440-38-2 arsenic**

BEI	35 µg As/L Medium: urine Time: end of workweek Parameter: Inorganic arsenic plus methylated metabolites (background)
-----	---

· **Additional information:** The lists that were valid during the creation were used as basis.· **Exposure controls**· **Personal protective equipment:**· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.
Wash hands before breaks and at the end of work.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**

Safety glasses

9 Physical and chemical properties

· **Information on basic physical and chemical properties**· **General Information**· **Appearance:**

Form:	Solid
Color:	According to product specification
Odor:	Characteristic

(Contd. on page 6)

US

Safety Data Sheet

acc. to OSHA HCS

Printing date 06/01/2015

Reviewed on 06/01/2015

Trade name: 6-6

(Contd. of page 5)

· Odour threshold:	Not determined.
· pH-value:	Not applicable.
· Change in condition Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	-195 °C (-319 °F)
· Flash point:	Not applicable.
· Flammability (solid, gaseous):	Not determined.
· Ignition temperature:	
Decomposition temperature:	Not determined.
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapor pressure:	Not applicable.
· Density at 20 °C (68 °F):	5.75048 g/cm ³ (47.988 lbs/gal)
· Relative density	Not determined.
· Vapour density	Not applicable.
· Evaporation rate	Not applicable.
· Solubility in / Miscibility with Water:	Insoluble.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not applicable.
Kinematic:	Not applicable.
· Solvent content:	
Organic solvents:	0.0 %
Solids content:	94.5 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

US

(Contd. on page 7)

Safety Data Sheet

acc. to OSHA HCS

Printing date 06/01/2015

Reviewed on 06/01/2015

Trade name: 6-6

(Contd. of page 6)

11 Toxicological information

- **Information on toxicological effects**

- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

7440-38-2 arsenic		
Oral	LD50	763 mg/kg (rat)
7440-48-4 cobalt		
Oral	LD50	6170 mg/kg (rat)

- **Primary irritant effect:**

- **on the skin:** No irritant effect.

- **on the eye:** No irritating effect.

- **Sensitization:** No sensitizing effects known.

- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:
Harmful

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

7440-47-3	chromium	3
7440-38-2	arsenic	1
7440-48-4	cobalt	2B
7440-02-0	nickel	1

- **NTP (National Toxicology Program)**

7440-38-2	arsenic	K
7440-02-0	nickel	R

- **OSHA-Ca (Occupational Safety & Health Administration)**

7440-38-2	arsenic	
-----------	---------	--

12 Ecological information

- **Toxicity**

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

- **Behavior in environmental systems:**

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

- **Ecotoxicological effects:**

- **Remark:** Toxic for fish

- **Additional ecological information:**

- **General notes:**

Water hazard class 3 (Self-assessment): extremely hazardous for water

Do not allow product to reach ground water, water course or sewage system, even in small quantities.

Danger to drinking water if even extremely small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

(Contd. on page 8)

Safety Data Sheet

acc. to OSHA HCS

Printing date 06/01/2015

Reviewed on 06/01/2015

Trade name: 6-6

(Contd. of page 7)

- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **UN-Number**
- **DOT, ADN, IMDG, IATA** not regulated
- **UN proper shipping name**
- **DOT, ADN, IMDG, IATA** not regulated
- **Transport hazard class(es)**
- **DOT, ADN, IMDG, IATA**
- **Class** not regulated
- **Packing group**
- **DOT, IMDG, IATA** not regulated
- **Environmental hazards:**
- **Marine pollutant:** No
- **Special precautions for user** Not applicable.
- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.
- **UN "Model Regulation":** -

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

· **Section 355 (extremely hazardous substances):**

7723-14-0	red phosphorus
-----------	----------------

· **Section 313 (Specific toxic chemical listings):**

7440-47-3	chromium
-----------	----------

7429-90-5	aluminium powder (pyrophoric)
-----------	-------------------------------

7440-38-2	arsenic
-----------	---------

7440-48-4	cobalt
-----------	--------

(Contd. on page 9)

Safety Data Sheet

acc. to OSHA HCS

Printing date 06/01/2015

Reviewed on 06/01/2015

Trade name: 6-6

(Contd. of page 8)

7440-02-0	nickel
7439-96-5	manganese
7440-50-8	copper
7723-14-0	red phosphorus

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

7440-38-2	arsenic
7440-48-4	cobalt
7440-02-0	nickel

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

7440-47-3	chromium	D
7440-38-2	arsenic	A
7439-96-5	manganese	D
7440-50-8	copper	D
7723-14-0	red phosphorus	D

· **TLV (Threshold Limit Value established by ACGIH)**

7440-47-3	chromium	A4
7429-90-5	aluminium powder (pyrophoric)	A4
7440-38-2	arsenic	A1
7440-48-4	cobalt	A3
7440-02-0	nickel	A5

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

7440-38-2	arsenic
7440-02-0	nickel

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS08

· **Signal word** Danger

(Contd. on page 10)

Safety Data Sheet

acc. to OSHA HCS

Printing date 06/01/2015

Reviewed on 06/01/2015

Trade name: 6-6

(Contd. of page 9)

· **Hazard-determining components of labeling:**

arsenic
cobalt
nickel

· **Hazard statements**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
May cause cancer.

· **Precautionary statements**

Wear respiratory protection.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wear protective gloves / eye protection / face protection.
Wear protective gloves.
Contaminated work clothing must not be allowed out of the workplace.
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Specific treatment (see on this label).
If experiencing respiratory symptoms: Call a poison center/doctor.
Wash contaminated clothing before reuse.
If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
IF exposed or concerned: Get medical advice/attention.
If skin irritation or rash occurs: Get medical advice/attention.
If on skin: Wash with plenty of water.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.

· **Date of preparation / last revision** 06/01/2015 / 2

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
ACGIH: American Conference of Governmental Industrial Hygienists
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
Resp. Sens. 1: Sensitisation - Respirat., Hazard Category 1
Skin Sens. 1: Sensitisation - Skin, Hazard Category 1
Carc. 1A: Carcinogenicity, Hazard Category 1A

· *** Data compared to the previous version altered.**