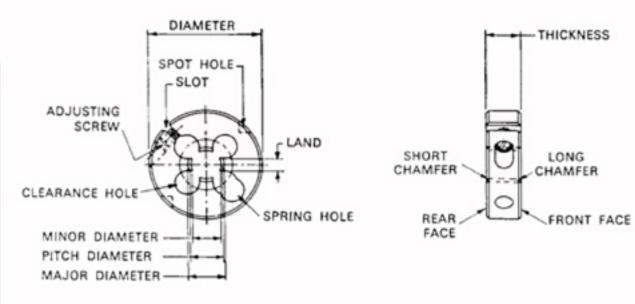
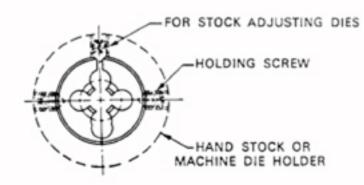
## **ROUND ADJUSTABLE DIES**

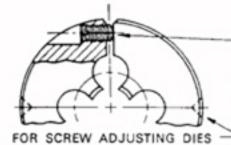
DEFINITIONS AND ILLUSTRATIONS

## **Die Thickness Chart**

O.D.(inch)	O.D.(mm)	Thickness
13/16	20.6 mm	1/4
1"	25.4 mm	3/8
1-1/2	38.1 mm	1/2
2"	50.8 mm	5/8
2-1/2	63.5 mm	3/4
3" (10 pitch & coarser)	76.2 mm	1"
3" (11 pitch & finer)	76.2 mm	3/4







ADVANCING THE ADJUSTING SCREW
OPENS UP DIE RESULTING IN
SLIGHTLY LARGER CUTTING SIZES.
RETRACTING THE SCREW CLOSES
DIE WHEN HOLDING SCREWS ARE
TIGHTENED, RESULTING IN
SLIGHTLY SMALLER CUTTING SIZES.