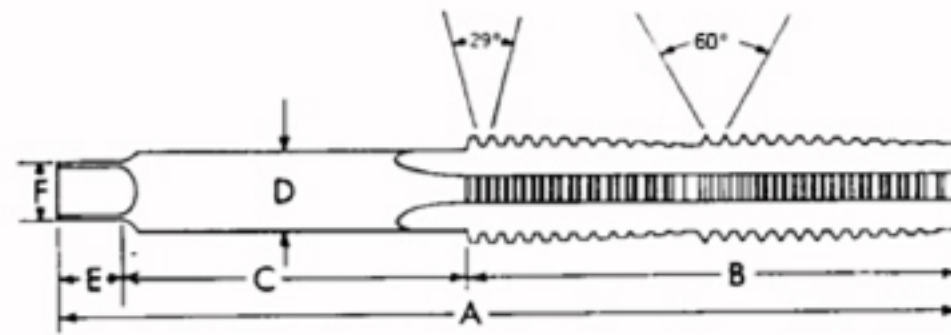


ACME TANDEM TAP DIMENSIONS



SIZE & PITCH	A OVERALL LENGTH	B LENGTH THREAD END	ROUND SHANK		SQUARE		MAXIMUM DEPTH OF NUT	
			C LENGTH	D DIA.	E LENGTH	F ACROSS FLATS	BRONZE & STEEL	BRASS & CAST IRON
1/4-16	3"	1 3/4	1"	.185	1/4	.138	1/2	3/4
5/16-14	3 13/32	1 7/8	1 1/4	.234	9/32	.175	5/8	7/8
3/8-12	4 1/16	2 1/8	1 5/8	.286	5/16	.214	5/8	1"
1/2-10	5"	2 9/16	2"	.367	7/16	.275	1"	1 1/2
5/8-8	6 1/4	3 3/16	2 1/2	.480	9/16	.360	1 1/4	1 7/8
3/4-6	7 15/16	4 5/16	3"	.542	5/8	.406	1 1/2	2 1/4
7/8-6	8 5/8	4 3/8	3 1/2	.697	3/4	.523	1 3/4	2 5/8
1"-5	10 1/8	5 1/4	4"	.697	3/4	.523	2"	3"
1 1/8-5	10 3/4	5 1/4	4 1/2	.862	1	.646	2 1/4	3 3/8
1 1/4-5	11 1/8	5 1/4	4 3/4	.959	1 1/8	.710	2 1/2	3 3/4
1 3/8-4	12 1/4	5 7/8	5 1/8	1.108	1 1/4	.831	2 3/4	4 1/8
1 1/2-4	12 5/8	5 7/8	5 1/2	1.233	1 1/4	.925	3"	4 1/2
1 3/4-4	13 3/8	5 7/8	6 1/4	1.430	1 1/4	1.072	3 1/2	5"
2"-4	14 7/8	6 1/2	7	1.644	1 3/8	1.233	4"	6"